

Castle Model #122(Small Gravity Steam)Sterilizer P.M. Parts List**Inspection 1**

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 16"x 16"	58397	764328-313
20"x 20"	58398	764328-314

Inspection 2

2) Check valve	14010	764328-249
3) Check valve (qty.2)	513361	
4) Check valve (qty.2)	513362	764326-530
5) Check valve	513363	764326-531
6) Chamber valve (S1)	61301601739	764330-373
7) Fast exhaust valve (S2)	61301600443	764330-374
8) Dual vacuum water valve (S5/S6)	61301601738	764330-375
9) Jacket valve (S8)	61301601739	764330-373
10) Door seal valve (S10)(S12)	61301601737	764330-376
11) Safety valve	62257	056396-708
12) Steam trap(qty.2)	61301600944	764330-377
13) Air filter	61301600303	764329-556

Valve,solenoid (S11,S13)(unidirectional doors only) p/n 61301601737

Two additional check valves required for unidirectional doors: p/n 513361

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Getinge Model #128 Washer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	4769439-00	
2) Hot water valve	4772277-01	
3) Cold water	4772277-01	
4) Steam valve	4772278-01	
5) Steam trap	905565	

*Note: Temporary Castle parts list will be updated in the near future.

Castle Model #133(Small Vacuum Steam)Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 16"x 16"	58397	764328-313
20"x 20"	58398	764328-314

Inspection 2

2) Check valve	14010	764328-249
3) Check valve (qty.2)	513361	
4) Check valve (qty.2)	513362	764326-530
5) Check valve	513363	764326-531
6) Chamber valve (S1)	61301601739	764330-373
7) Air in valve (S3)	61301601740	764330-381
8) Fast exhaust valve (S2)	61301600443	764330-374
9) Dual vacuum water valve (S5/S6)	61301601738	764330-375
10) Jacket valve (S8)	61301601739	764330-373
11) Door seal valve (S10)(S12)	61301601737	764330-376
12) Safety valve	62257	056396-708
13) Air filter cartridge	61301600303	764329-556
14) Steam trap(qty.2)	61301600944	764330-377

Valve,solenoid (S11,S13)(unidirectional doors only)
p/n 61301601737 – 764330-376

Two additional check valves required for unidirectional doors: p/n 513361

*Note: Temporary Castle parts list will be updated in the near future.

Castle Model #233(Medium Vacuum Steam)Sterilizer P.M. Parts List**Inspection 1**

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 26"x 36"	61301600108	764330-382

Inspection 2

2) Check valve	513363	764326-531
3) Check valve	513699	764328-210
4) Check valve	513363	764326-531
5) Chamber valve (S1)	61301600443	764330-374
6) Fast exhaust valve (S2)	61301601744	764330-385
7) Air in valve (S3)	61301601744	764330-385
8) Dual vacuum water valve (S5/S6)	61301601738	764330-375
9) Jacket valve (S8)	61301601739	764330-373
10) Safety valve	61301601576	764330-383
11) Filter, cartridge (qty.2)	61301600303	764329-556
12) Chamber steam trap	23614	387339-995
13) Jacket steam trap	61301602492	764329-377

* Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #300(Medium Vacuum)SD&DD Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
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1) Door gasket	26456	
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Inspection 2

2) Check valve	19114	764320-492
3) Solenoid valve	33400	
4) Safety valve	27744	
5) Filter, disc set	15133	
6) Vacuum breaker	3694	757835-091
7) Chamber trap	29761	
8) Jacket trap kit	8079	

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #2415RD(Rinser/Dryer) P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Lid gasket(length?)	R3892	
2) Metering valve(Rinse spray control)	M3005017	764330-386
3) (3)Solenoid valves(S1,S2,S3opt.)	M3001039	764330-387
4) Check valve	M3003009	764330-388

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #2415UW(Ultrasonic Washer) P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Lid gasket(length?)	R3892	
2) Detergent flow valve	M3005021	
3) Fill solenoid valves(S1)	M3001036	764330-389
4) Motorized drain valve	M3002015	
5) Detergent fill solenoid(S2)	M3001039	764330-387

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3020(Small Gravity)Sterilizer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	44599(1624 Cylindrical)	
2) Door gasket	44601(2036 Cylindrical)	
3) Door gasket	44600(1616 Straightline)	
4) Door gasket	44602(2020 Straightline)	
5) Check valve disc	19114	764320-492
6) Check valve disc	19112	764328-526
7) Disc filter	13275 (Steam & air single door)	
8) Steam filter	32418 (Steam & air double door)	764329-925
9) Chamber steam trap	8077	
10) Jacket steam trap	8079	
11) Vacuum breaker	36664	
12) Safety valve	3352	

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3025(Small Gravity)Sterilizer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	44599(1624 Cylindrical)	
2) Door gasket	44601(2036 Cylindrical)	
3) Door gasket	44600(1616 Straightline)	
4) Door gasket	44602(2020 Straightline)	
5) Check valve	19114	
6) Check valve	19112	764328-526
7) Check valve	3388	
8) Disc filter	13275 (Steam & air single door)	
9) Steam filter	32418 (Steam & air double door)	764329-925
10) Chamber steam trap	44097	
11) Vacuum breaker	8166	
12) Vacuum breaker	3694	757835-091
13) Safety valve	27833	
14) check valve	8281	
15) Steam trap	23614	387339-995
16) Solenoid valve	44088	

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3120(Small Gravity)Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket (16")	58397	764328-313
(20")	58398	764328-314

Inspection 2

2) Check valve	14010	764328-249
3) Check valve	19112	764328-526
4) Check valve	19114	764320-492
5) Safety valve	61870	093255-001
6) Air filter cartridge	32418	764329-925
7) Jacket/chamber steam trap(qty.2)	61284	764329-377
8) Vacuum breaker	36664	

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3122(Small Gravity)Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket (16")	58397	764328-313
(20")	58398	764328-314

Inspection 2

2) Check valve	19112	764328-526
3) Check valve	19114	764320-492
4) Steam to jacket(S1)	59980	
5) Steam to chamber(S3)	58695	
6) Safety valve	61870	093255-001
7) Air filter cartridge	32418	764329-925
8) Steam & chamber trap(qty.2)	61284	764329-377
9) Vacuum breaker	36664	

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3145(Small EO)Sterilizer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 20"x 20"	58398	764328-314
2) Check valve (CK2)	19114	764320-492
3) Check valve (CK1)	19112	764328-526
4) Check valve (CK3)	14010	764328-249
5) Chamber valve (S3)	29910	
6) Fast exhaust valve (S2)	54186	764328-536
7) Air valve ball valve	52098	
8) Vacuum water valve (S1)	58696	
9) Safety valve	49485	
10) Air filter cartridge	56969 ceramic	
11) Gas heater trap	61284	764329-377
12) Door seal valve (S4)	29910	
13) Door unseal valve (S5)	29910	
14) Gas to chamber (S6)	21513 single load station	764328-250
15) Steam trap(qty.2)	59842	762115-001
16) Vacuum breaker valve	08166	
17) Gas filter	12873	
18) Gas to chamber	14029 dual load station (qty.2)	764328-250
19) Vacuum breaker	08166	

Sterilizer with dual load station takes gas in-line filter p/n 12873

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3233(Medium Vacuum Steam)Sterilizer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60864	764328-260
2) Check valve	21815	764328-210
3) Check valve	19114	764320-492
4) Check valve	08045	764323-800
5) Chamber valve (S1)	54190	764328-532
6) Fast exhaust valve (S2)	67710	083229-002
7) Air in valve (S3)	54190	764328-532
8) Water to heat exchg. (S5)	72505	764328-222
9) Water to ejector (S6)	54187	764329-187
10) Steam to jacket (S7)	54186	764328-536
11) Steam to jacket reg. (S8)	54186	764328-536
12) Safety valve	56913	150828-476
13) Filter, cartridge	46868	
14) Steam trap(qty.2)	61284	764329-377
15) Vacuum breaker	72292	051797-091

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3322(Small Gravity)Steam Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 16"x16"x26"	58397	764328-313
20"x20"x38"	58398	764328-314

Inspection 2

2) Check valve	60551	101005-416
3) Check valve	60552	764320-492
4) Check valve	60553	764323-800
5) Check valve	08045	764323-800
6) Check valve	14010	764328-249
7) Chamber valve (S1)	58695	764328-533
8) Fast exhaust valve (S2)	54190	764328-532
9) Slow exhaust valve (S5)	68164	764328-224
10) Vacuum water valve (S6)	87293	764329-187
11) Jacket valve (S8)	58695	764328-533
12) Safety valve	62257	056396-708
13) Air filter cartridge	58967	
14) Chamber trap	61284	764329-377
15) Jacket trap	61284	764329-377
16) Backflow preventer	60557	764323-800
17) Door seal valve(S10,S11)	68164	764328-224

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3325(Washer/Sterilizer) P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 16"x 16"	58397	764328-313
20"x 20"	58398	764328-314

Inspection 2

2) Check valve (qty.2)	14010	764328-249
3) Check valve	66838	764325-470
4) Check valve	60551	101005-416
5) Check valve	08045	764323-800
6) Chamber valve (S1)	58695	764328-533
7) Fast exhaust valve (S2)	54190	764328-532
8) Vacuum water valve (S6)	54187	764329-187
9) Diaphragm solenoid (S12)	68164	764328-224
10) Spray water(S13)	54187	764329-187
11) Detergent solenoid (S14)	21513	764328-250
12) Vent(S16)	58695	764328-533
13) Door seal(S10)	68164	764328-224

Inspection 1

14) Safety valve	62257	056396-708
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Inspection 2

15) Air filter cartridge	32418	764329-925
16) Backflow preventer	60557	764323-800

*Note: Temporary Castle parts list will be updated in the near future.

Castle Model #3333(Small Vac)Sterilizer P.M. Parts List**Inspection 1**

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 16"	58397	764328-313
20"	58398	764328-314

Inspection 2

2) Check valve	60553	764323-800
3) Check valve	14010	764328-249
4) Check valve	60551	101005-416
5) Check valve	60552	764320-492
6) Check valve	08045	764323-800
7) Chamber valve (S1)	58695	764328-533
8) Fast exhaust valve (S2)	54190	764328-532
9) Air valve (S3)	68145	764328-533
10) Slow exhaust valve(S5)	68164	764328-224
11) Vacuum water valve (S6)	54187	764329-187
12) Jacket valve (S8)	58695	764328-533
13) Door seal valve (S10)	68164	764328-224
14) Double door seal valve (S11)	68164	764328-224
15) Safety valve	62257	056396-708
16) Air filter cartridge	46867	
17) Chamber trap	59842	762115-001
18) Jacket trap	59842	762115-001
19) Backflow preventer	60557	764323-800

*Note: Temporary Castle parts list will be updated in the near future.

Castle Model #3371(Small EO)Sterilizer P.M. Parts List**Inspection 1**

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket (16x16)	58397	764328-313
(20x20)	58398	764328-314

Inspection 2

2) Check valve	60553	764323-800
3) Check valve	14010	764328-249
4) Check valve	89684	764326-531
5) Check valve	19114	764320-492
6) Chamber valve (S1)	68164	764328-224
7) Fast exhaust valve (S2)	54190	764328-532
8) Air in valve (S3)	68145	764328-533
9) Vacuum water valve (S6)	54187	764329-187
10) Jacket/steam valve (S8)	68164	764328-224
11) Safety valve	62257	056396-708
12) Air filter cartridge	46867	
13) Backflow preventer	60557	764323-800
14) Jacket fill water valve(S18)	68164	764328-224
15) Door seal valve(S10,S11)	68164	764328-224
16) Steam trap	68722	041067-091
17) Steam trap	61284	764329-377

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3422(Medium Gravity)Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60864	764328-260

Inspection 2

2) Check valve	60552	764320-492
3) Check valve	60554	764328-210
4) Check valve	60553	764323-800
5) Check valve	19114	764320-492
6) Chamber valve (S1)	54190	764328-532
7) Fast exhaust valve (S2)	67710	083229-002
8) Slow exhaust valve (S5)	72505	764328-222
9) Vacuum water valve (S6)	54187	764329-187
10) Jacket valve (S8)	54186	764328-536
11) Safety valve	56913	150828-476
12) Air filter cartridge	32418	764329-925
13) Backflow preventer	60558	764328-210
14) Steam trap(qty.2)	61284	764329-377

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3433(Medium Vac)Steam Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60864	764328-260

Inspection 2

2) Check valve	60552	764320-492
3) Check valve	60554	764328-210
4) Check valve	60553	764323-800
5) Check valve	19114	764320-492
6) Chamber valve (S1)	54190	764328-532
7) Fast exhaust valve (S2)	67710	083229-002
8) Air valve (S3)	54190	764328-532
9) Slow exhaust valve (S5)	72505	764328-222
10) Vacuum water valve (S6)	54187	764329-187
11) Jacket valve (S8)	54186	764328-536
12) Safety valve	56913	150828-476
13) Air filter cartridge	46868	
14) Chamber trap	61284	764329-377
15) Jacket trap	61284	764329-377
16) Backflow preventer	60558	764328-210

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3471(Medium EO)Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60864	764328-260

Inspection 2

2) Check valve	60554	764328-210
3) Check valve	08045	764323-800
4) Check valve	89684	764326-531
5) Check valve	60551	101005-416
6) Chamber valve (S1)	54186	764328-536
7) Fast exhaust valve (S2)	54190	764328-532
8) Air valve (S3)	68145	764328-533
9) Vacuum water valve (S6)	68168	
10) Jacket steam valve (S8)	54186	764328-536
11) Safety valve	56913	150828-476
12) Air filter cartridge	46868	
13) Backflow preventer	60558	764328-210
14) Jacket water valve(S18)	68164	764328-224
15) Steam trap	61284	764329-377

*Note: Temporary Castle parts list will be updated in the near future.

Castle Model #3522(Small Gravity)Sterilizer P.M. Parts List**Inspection 1**

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 16"	58397	764328-313
20"	58398	764328-314

Inspection 2

2) Check valve	19112	764328-526
3) Check valve	513361	
4) Check valve	513361	
5) Check valve	14010	764328-249
6) Check valve	513363	764326-531
7) Chamber valve (S1)	58695	764328-533
8) Fast exhaust valve (S2)	54190	764328-532
9) Slow exhaust valve (S5)	68164	764328-224
10) Vacuum water valve (S6)	56161	
11) Jacket valve (S8)	58695	764328-533
12) Door seal valve (S10)	68164	764328-224
13) Double door seal valve (S11)	68164	764328-224
14) Safety valve	62257	056396-708
15) Chamber trap	59842	762115-001
16) Jacket trap	59842	762115-001
17) Backflow preventer	60557	764323-800

On later models S5,S6 were dual solenoid valves with repair kit p/n 518018

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3523(Small Lab/ISO)Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 16"	58397	764328-313
20"	58398	764328-314

Inspection 2

2) Check valve	19112	764328-526
3) Check valve	513362	764326-530
4) Check valve	513362	764326-530
5) Check valve	14010	764328-249
6) Check valve	513363	
7) Chamber valve (S1)	58695	764328-533
8) Fast exhaust valve (S2)	54190	764328-532
9) Air valve (S3)	68145	764328-533
10) Multitherm bypass valve (S4)	58695	764328-533
11) Slow exhaust valve (S5)	517354	
12) Vacuum water valve (S6)	56161	
13) Multitherm steam valve (S7)	511942	
14) Jacket valve (S8)	58695	764328-533
15) Door seal valve (S10)	68164	764328-224
16) Double door seal valve(S11)	68164	764328-224
17) Safety valve	62257	056396-708
18) Air filter cartridge	511714	764329-556
19) Chamber trap	59842	762115-001
20) Jacket trap	59842	762115-001
21) Backflow preventer	60557	764323-800

On later models S5,S6 were dual solenoid valves with repair kit p/n 518018

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3525(Small Instrument Washer/Sterilizer) P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 16"	58397	764328-313
20"	58398	764328-314

Inspection 2

2) Check valve	14010	764328-240
3) Check valve	08045	764323-800
4) Check valve	513363	764326-531
5) Check valve	66838	764325-470
6) Check valve	14010	764328-240
7) Check valve	19114	764320-492
8) Chamber valve (S1)	58695	764328-533
9) Fast exhaust valve (S2)	54190	764328-532
10) Vacuum water valve (S6)	56161	
11) Door seal valve (S10)	68164	764328-224

Inspection 1

12) Safety valve	62257	056396-708
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Inspection 2

13) Air filter cartridge	511714	764329-556
14) Backflow preventer	60557	764323-800
15) Drain valve (S12)	68164	764328-224
16) Vent valve(S16)	58695	764328-533
17) Waterfill valve (S13)	54187	764329-187
18) Detergent valve (S14)	21513	764328-250

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3533(Small/Iso/Prevac)Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket (16")	58397	764328-313
(20")	58398	764328-314

Inspection 2

2) Check valve	14010	764328-240
3) Check valve	513363	764326-531
4) Check valve	513361	
5) Check valve	513361	
6) Check valve	19112	764328-526
7) Chamber valve (S1)	58695	764328-533
8) Fast exhaust valve (S2)	54190	764328-532
9) Air valve (S3)	68145	764328-533
10) Slow exhaust valve(S5)	68164	
11) Vacuum water valve(S6)	56161	
12) Jacket valve (S8)	58695	764328-533
13) Door seal valve (S10)	68164	764328-224
14) Door seal valve (S11)	68164(double door only)	
15) Safety valve	62257	056396-708
16) Air filter cartridge	511714	764329-556
17) Chamber trap	59842	762115-001
18) Jacket trap	59842	762115-001
19) Backflow preventer	60557	764323-800

On later models S5,S6 were dual solenoid valves with repair kit p/n 518018

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #3571(Small Gas/Aerator)Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket 16"	58397	764328-313
20"	58398	764328-314

Inspection 2

2) Check valve	19112	764328-526
3) Check valve	513363	764326-531
4) Check valve	14010	764328-240
5) Check valve	14010	764328-240
6) Check valve	89684	764326-531
7) Chamber valve (S1)	68164	764328-224
8) Fast exhaust valve (S2)	54190	764328-532
9) Air valve (S3)	68145	764328-533
10) Vacuum water valve (S6)	54187	764329187
11) Jacket valve (S8)	68164	764328-224
12) Door seal valve (S10)	68164	764328-224
13) Safety valve	62257	056396-708
14) Air filter cartridge	511714	764329-556
15) Backflow preventer	60557	764323-800
16) Jacket water valve(S18)	68164	764328-224
17) Steam trap	61284	764329-377

*Note: Temporary Castle parts list will be updated in the near future.

Castle Model #3622/3633 Medium Sterilizer P.M. Parts List

	<u>Castle part</u>	<u>Castle kit</u>	<u>STERIS part</u>	<u>STERIS kit</u>
1) Door gasket	536651		764328-267	
2) Check valve 1"	513699		764328-210	
3) Check valve ¾"(qty 2)	513363		764326-531	
4) Check valve ½"	513362		764326-530	
5) Safety valve	56913		150828-476	
6) Air filter cartridge (qty.2)	511714		764329-556	
7) Chamber trap	23614	27557	764330-518	764330-519
8) Jacket trap	59842	61284	762115-001	764330-011
9) Backflow preventer	60558		764328-210	

New-green molded coil

	<u>Castle part</u>	<u>Castle kit</u>	<u>STERIS part</u>	<u>STERIS kit</u>
1) Chamber valve (S1)	517346	61301604084	517346-cas	764328-253
2) Fast exhaust valve (S2)	517346	61301604084	517346-cas	764328-253
3) Air valve (S3)	517345	54190	764330-569	764328-534
4) Bypass valve (S4)	517339	58695	764330-565	764265-001
5) Dual vacuum water valve (S5/S6)	517356	518018	517356-cas	518018-cas
6) Multitherm steam valve (S7)	517339	58695	764330-565	764265-001
7) Jacket valve (S8)	517342	54186	517342-cas	910006343

Old-blue coil

	<u>Castle part</u>	<u>Castle kit</u>	<u>STERIS part</u>	<u>STERIS kit</u>
1) Chamber valve (S1)	517346	61301604084	083229-002	764328-253
2) Fast exhaust valve (S2)	517346	61301604084	083229-002	764328-253
3) Air valve (S3)	61457	54190	764328-532	764328-534
4) Bypass valve (S4)	46550	58695	764328-533	764265-001
5) Dual vacuum water valve (S5/S6)	513561	518018	513561-cas	518018-cas
6) Multitherm steam valve (S7)	46550	58695	764328-533	764265-001
7) Jacket valve (S8)	53004	54186	764328-536	910006343

4/12/2002

Castle Model #3671(Medium Gas/Aerator)Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	536651	

Inspection 2

2) Check valve	513363	764326-531
3) Check valve	513362	764326-530
4) Check valve	513361 (qty.2)	
5) Chamber valve (S1)	517339	
6) Fast exhaust valve (S2)	517345	764328-532
7) Air in valve (S3)	517347	
8) Jacket/steam valve (S8)	517339	
9) Safety valve	56913	150828-476
10) Air filter cartridge	61301600303	764329-556
11) Backflow preventer	60557	764323-800
12) Jacket fill water valve(S18)	517338	
13) Steam trap	59842	762115-001

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #4040(FL EO)Sterilizer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	35727	
2) Check valve	35427	
3) Check valve	19112	764328-526
4) Solenoid valve	29910	
5) Solenoid valve	53004	764328-536
6) Solenoid valve	46552	
7) Safety valve	40712	
8) Air filter cartridge	56977	
9) Vacuum breaker	03694	757835-091

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Model #4041 EO Aerator P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Coarse filter(first stage)	44860	
2) Coarse filter(second stage)	44861	

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #4133(Floor Vac 42")Sterilizer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60866	
2) Check valve	513369	
3) Check valve (qty.3)	08045	
4) Check valve	513700	
5) Check valve	60556	764329-404
6) Chamber valve (S1)	54190	764328-532
7) Fast exhaust valve (S2)	56159	
8) Air valve (S3)	54187	764329-187
9) Bypass valve(S5)	54187	764329-187
10) Vacuum water valve (S6)	68168	
11) Jacket valve (S8)	68164	764328-224
12) Safety valve	56916	150828-478
13) Air filter cartridge(qty.1)	511714	764329-556
14) Jacket/chamber steam trap(qty.2)	23614	387339-995
15) Backflow preventer	60558	764328-210

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #4133(Floor Vac 76")Sterilizer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60866	
2) Check valve(qty.2)	08045	
3) Check valve	513700	
4) Check valve	60556	764329-404
5) Check valve	513363	764326-531
6) Chamber valve (S1)	56159	
7) Fast exhaust valve (S2)	56159	
8) Air valve (S3)	56159	
9) Bypass valve(S5)	54187	764329-187
10) Vacuum water valve (S6)	56159	
11) Jacket valve (S8)	68164	764328-224
12) Safety valve	56916	150828-478
13) Air filter cartridge(qty.2)	511714	764329-556
14) Jacket/chamber steam trap(qty.2)	23614	387339-995
15) Backflow preventer	60558	764328-210

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #4171(Floor loader gas")Sterilizer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60866	
2) Check valve	60556	764329-404
3) Check valve	513363	764326-531
4) Check valve	19112	764328-526
5) Check valve	19114	764320-492
6) Chamber valve (S1)	58695	764328-533
7) Fast exhaust valve (S2)	68164	764328-224
8) Air valve (S3)	54190	764328-532
9) Vacuum water valve (S6)	89275	
10) Jacket valve (S8)	58695	764328-533
11) Safety valve	56916	150828-478
12) Air filter cartridge(qty.2)	511714	764329-556
13) Jacket water valve(S18)	58695	764328-533
14) Steam trap	61284	764329-377
15) Vacuum breaker	87683	

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #4171(Small EO 76")Sterilizer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60866	
2) Check valve	60556	764329-404
3) Check valve	513363	764326-531
4) Check valve	19112	764328-526
5) Check valve	19114	764320-492
6) Chamber valve (S1)	58695	764328-533
7) Fast exhaust valve (S2)	68164	764328-224
8) Air valve (S3)	54190	764328-532
9) Vacuum water valve (S6)	89275	
10) Jacket valve (S8)	58695	764328-533
11) Safety valve	56916	150828-478
12) Air filter cartridge(qty.2)	511714	764329-556
14) Jacket water valve(S18)	58695	764328-533
15) Steam trap	61284	764329-377
16) Vacuum breaker	87683	

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #4233(Floor Vac 42")Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60866	

Inspection 2

2) Check valve	513363	764326-531
3) Check valve	08045	764323-800
4) Check valve	513699	764328-210
5) Check valve	60556	764329-404
5) Check valve	19112	764328-526
6) Chamber valve (S1)	54190	764328-532
7) Fast exhaust valve (S2)	68164	764328-224
8) Air in valve (S3)	68145	764328-533
9) Slow exhaust valve (S5)	54187	764329-187
10) Vacuum water valve (S6)	68168	
11) Jacket valve (S8)	54190	764328-532
12) Safety valve	56916	150828-478
13) Air filter cartridge(qty.2)	511714	764329-556
14) Backflow preventer	60558	764328-210
15) Jacket/chamber steam trap	23614	387339-995
16) Steam trap	68722	041067-091

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #4233(Floor Vac 76")Sterilizer P.M. Parts List

Inspection 1

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	60866	

Inspection 2

2) Check valve	08045	764323-800
3) Check valve	513699	764328-210
4) Check valve	60556	764329-404
5) Check valve	513363	764326-531
5) Check valve	19112	764328-526
6) Chamber valve (S1)	54190	764328-532
7) Fast exhaust valve (S2)	68164	764328-224
8) Air in valve (S3)	68145	764328-533
9) Slow exhaust valve (S5)	54187	764329-187
10) Vacuum water valve (S6)	68164	
11) Jacket valve (S8)	54190	764328-532
12) Safety valve	56916	150828-478
13) Air filter cartridge(qty.2)	511714	764329-556
14) Backflow preventer	60558	764328-210
15) Jacket/chamber steam trap	23614	387339-995
16) Steam trap	68722	041067-091

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Model #4656 Getinge Washer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Steam valve	4988116-00	
2) Cold water(double valve)	4991653-00	
3) Hot water	4991654-00	
4) Distilled water	4991654-01	
5) Steam trap	4991330-00	
6) Door seal	4992241-00	
7) Absolute(sterile) filter	4989061-00	

*Note: Temporary Castle parts list will be updated in the near future.

5/31/2002

Castle Model #6800 Washer STERIS AMPS(29") P.M. Parts List

Inspection 2

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	40441	
2) Check valve	08045	764323-800
3) Check valve	66838	764325-470
4) Check valve	14010	764328-249
5) Check valve	19112	764328-526
6) Check valve	14882	
7) Check valve	21815(special rinse units only)	764328-210
8) Safety valve	56913	150828-476
9) Door seal valve(S10,S11)	54188	764329-600

Full size unit(48") requires two additional check valves

Check valve 21815

Check valve 21815

Inspection 1

10) Chamber valve (S1)	54186	764328-536
11) Air in valve (S3)	54186	764328-536
12) Vacuum water valve (S6)	54187	764329-187
13) Detergent valve (S14)	21513	764328-250
14) Steam to sump (S15)	87282	
15) Hot water (S17)	68168	
16) Trap drain (S22)	54190	764328-532
17) Cold water (S26)	68168	
18) Condenser water (S27)	58696	
19) Special water (S28)	68168(special rinse units only)	
20) Drain valve (S30m)	61301604372	764329-564
21) Steam trap	27557	387339-995
22) Vacuum breaker	72292	051797-091
23) Backflow preventer	60558	764328-210

*Note: Temporary Castle parts list will be updated in the near future.

4/12/2002

Castle Model #6900(Washer 29")Steris/Amps P.M. Parts List

Inspection 2

	<u>Castle</u>	<u>STERIS</u>
1) Double door gasket	40441	
2) Check valve	66838	764325-470
3) Check valve	19112	764328-526
4) Check valve	08045	764323-800
5) Check valve	14882	
6) Check valve	14010	764328-249
7) Chamber valve (S1)	54186	764328-536
8) Air valve (S3)	54186	764328-536
9) Vacuum water valve (S6)	54187	764329-187
10) Safety valve	56913	150828-476
11) DI system check valve	21815	(special rinse units only) 764328-210
12) (2)Door seal valves (S10 & S11)	54188	764329-600

Note: Full size unit(48") requires two additional check valves:

Check valve 21815

Check valve 21815

Inspection 1

13) Chamber trap	27557	387339-995
14) Backflow preventer (qty.2)	60558	764328-210
15) Detergent valve (S14)	21513	764328-250
16) Steam to sump valve (S15)	54186	764328-536
17) Cold water valve (S26)	68168	
18) Hot water valve (S17)	68168	
19) Condenser water valve (S27)	58696	
20) DI water valve (S28)	68168	(special rinse units only)
21) Trap drain valve (S22)	54190	764328-532

*Note: Temporary Castle parts list will be updated in the near future.

8/20/2002

Model #K-7000 Castle Washer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Drain valve	32475	OBSOLETE
2) Drain valve & gasket assy.	32510	OBSOLETE
3) Fill & control unit valve	32517	OBSOLETE
4) Fill hot water valve	32517	OBSOLETE
5) Steam valve	31717	
6) Door seal	32506	OBSOLETE

Notes:

- 1) Temporary Castle parts list will be updated in the near future.
- 2) *K-7000 Series machines are not supported by Castle, parts not available. *

4/12/2002

Castle Model #7515 Utensil/Glassware Washer P.M. Parts List

	<u>Castle</u>	<u>STERIS</u>
1) Door gasket	69628	
2) Drain valve	67008,67009,60616	
3) Hot water inlet valve	54187	764329-187
4) Special rinse valve	72034	
5) Check valve	14882	
6) Check valve	08045	764323-800
7) Vacuum breaker	68902	

*Note: Temporary Castle parts list will be updated in the near future.

Castle Model #3622/3633 Medium Sterilizer P.M. Parts List

	<u>Castle part</u>	<u>Castle kit</u>	<u>STERIS part</u>	<u>STERIS kit</u>
1) Door gasket	536651		764328-267	
2) Check valve 1"	513699		764328-210	
3) Check valve ¾"(qty 2)	513363		764326-531	
4) Check valve ½"	513362		764326-530	
5) Safety valve	56913		150828-476	
6) Air filter cartridge (qty.2)	511714		764329-556	
7) Chamber trap	23614	27557	764330-518	764330-519
8) Jacket trap	59842	61284	762115-001	764330-011
9) Backflow preventer	60558		764328-210	

New-green molded coil

	<u>Castle part</u>	<u>Castle kit</u>	<u>STERIS part</u>	<u>STERIS kit</u>
1) Chamber valve (S1)	517346	61301604084	517346-cas	764328-253
2) Fast exhaust valve (S2)	517346	61301604084	517346-cas	764328-253
3) Air valve (S3)	517345	54190	764330-569	764328-534
4) Bypass valve (S4)	517339	58695	764330-565	764265-001
5) Dual vacuum water valve (S5/S6)	517356	518018	517356-cas	518018-cas
6) Multitherm steam valve (S7)	517339	58695	764330-565	764265-001
7) Jacket valve (S8)	517342	54186	517342-cas	910006343

Old-blue coil

	<u>Castle part</u>	<u>Castle kit</u>	<u>STERIS part</u>	<u>STERIS kit</u>
1) Chamber valve (S1)	517346	61301604084	083229-002	764328-253
2) Fast exhaust valve (S2)	517346	61301604084	083229-002	764328-253
3) Air valve (S3)	61457	54190	764328-532	764328-534
4) Bypass valve (S4)	46550	58695	764328-533	764265-001
5) Dual vacuum water valve (S5/S6)	513561	518018	513561-cas	518018-cas
6) Multitherm steam valve (S7)	46550	58695	764328-533	764265-001
7) Jacket valve (S8)	53004	54186	764328-536	910006343